



# SUSTAINABLE SOLUTIONS



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MATERIAL	DESCRIPTION
Polypropylene	Contains post-industrial or post-consumer recycled PP & TEO or 25% post-consumer recycled PP
Polypropylene	Contains a minimum of 25% recycled content
PVC	Contains a minimum of 25% bio-based content
PVC	Non-Phthalate formulations; non-phthalate plastisols
TPC-ET	Contains between 20% - 60% renewably sourced material
TPE	Utilizes between 40% - 50% bio-renewable content derived from sugarcane
TPO (POE)	Contains post-industrial or post-consumer recycled PP & TEO
ABS	Contains a minimum of 25% recycled content
Cellulosics	Made from 100% renewable softwood materials
HIPS	Contains a minimum of 25% recycled content
PA	Contains between 20% - 100% biopolymer content
PC/ABS	Contains 10% - 35% post-consumer recycled content
PEBA	Contains 24% - 97% bio-based material
TPE	Bio-based TPE for over-molding
Ocean-Reclaimed / Ocean-Bound HDPE	HDPE reclaimed from the ocean or intercepted and recycled in countries lacking waste service.
Ocean-Reclaimed / Ocean-Bound PP	PP reclaimed from the ocean or intercepted and recycled in countries lacking waste service.



## BIO-BASED MATERIALS

- PLA (standard)
- Biomaterial (soft durometer 40-60 shore A)
- Biomaterial (flexible/living hinge option)

## ADDITIVES AND FILLERS

- Distillers Grain (DDG's)
- Hemp
- Soy
- Coffee Chaff & other organic materials
- 11 plant-based colorants

